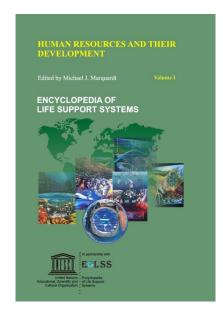
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# **HUMAN RESOURCES AND THEIR DEVELOPMENT**



**Human Resources and their Development -**

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